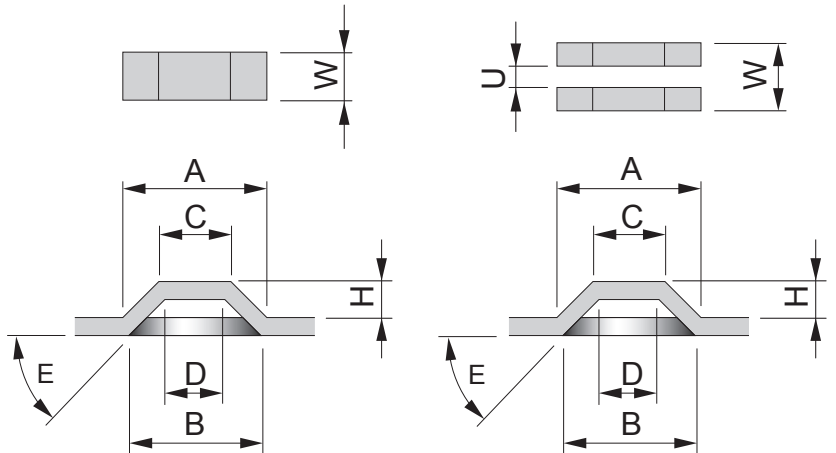


**OUTLINE OF FORMING**

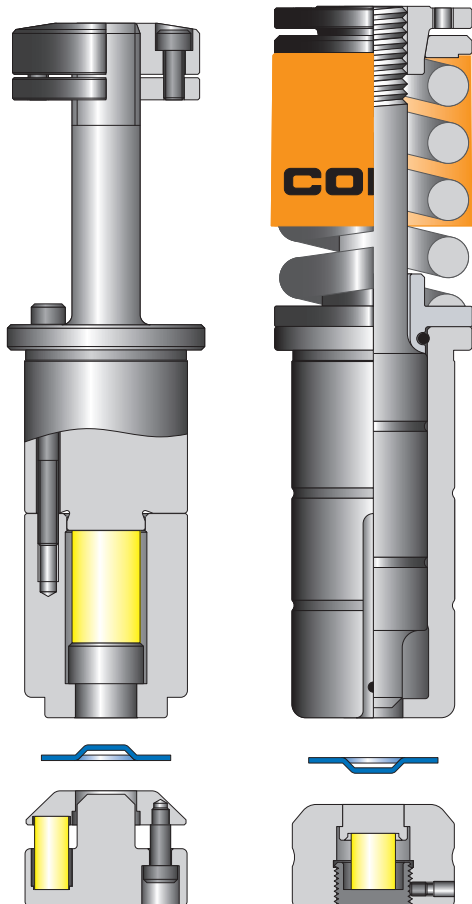
SINGLE BRIDGE(FORMING UP)    DOUBLE BRIDGE(FORMING UP)



**TOOLING STRUCTURE (NC 1-1/4)**

FORMING UP

FORMING DOWN



Forming process of lance like a bridge.

Used for sinking a head of bolts or nuts.

Used for the seat of product.

Used for the guide of printed-circuit board.

**NOTE**

- 1) Please indicate the dimension "A or B" and "C or D" when you order.  
 You can also indicate the dimension "A,B,C or D" and angle(E).
- 2) Please indicate if need a flat area on C or D.
- 3) The forming limit height(H) is as follows.

Angle(E)	Estimate limit of forming height(H)
$E \leq 30^\circ$	$H \leq 5xT$ (T=material thickness)
$30^\circ < E \leq 45^\circ$	$H \leq 4xT$ (If with hole then $H \leq 4.5xT$ )
$45^\circ < E \leq 60^\circ$	$H \leq 3xT$ (If with hole then $H \leq 3.5xT$ )

※The limit of forming height is depend on the material and thickness and shape.

For more information, please contact us.

For More information,  
 please contact  
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