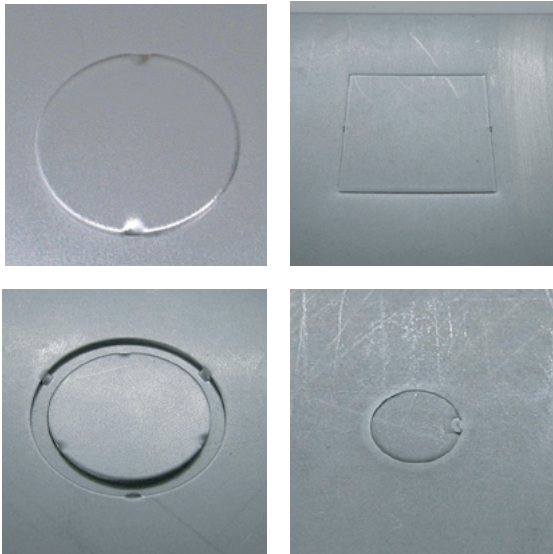
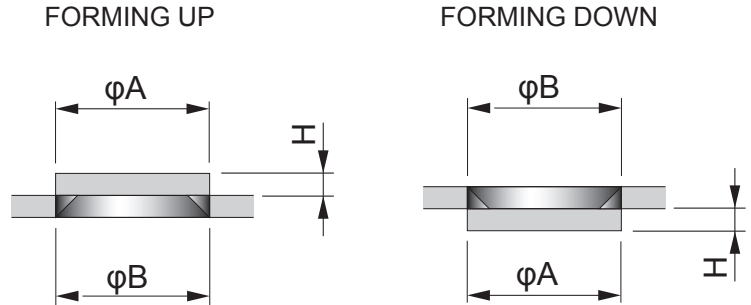


KNOCKOUT



OUTLINE OF FORMING



Forming process of piercing a hole and keep the slug on the sheet metal by tabs.

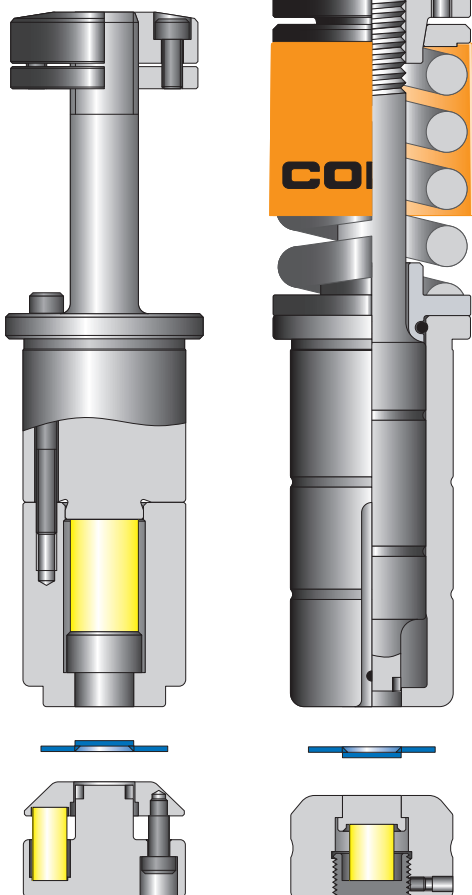
When using a hole, remove the slug using a screwdriver.

TOOLING STRUCTURE (NC 1-1/4)

NOTE

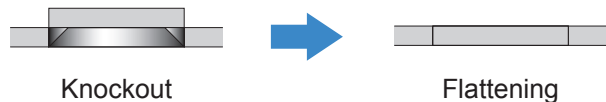
FORMING UP

FORMING DOWN



1) Please indicate the dimension of A or B, when you order.
(Indication of the hole diameter(A) is common.)

2) The height(H) is almost same as the material thickness.
It also may be used in flat that pushed back after the knockout.
In this case, please use the flattening tool.



3) The number and width of the tab depends on the material, material thickness and the hole diameter.

4) We also can produce the "double knockout" that have 2 size of hole diameter.



For More information,
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