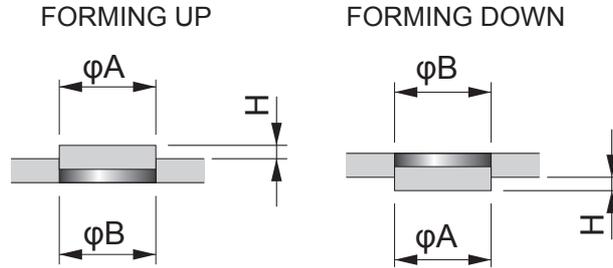


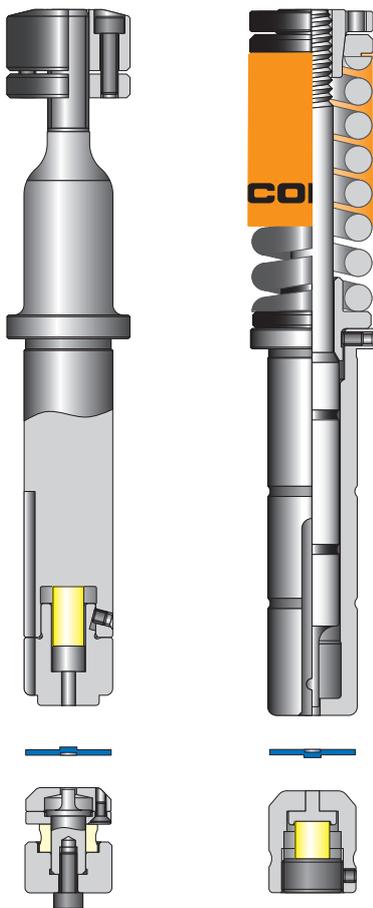
OUTLINE OF FORMING



Forming process of pierce half of material thickness.
 Used for positioning or stopper.

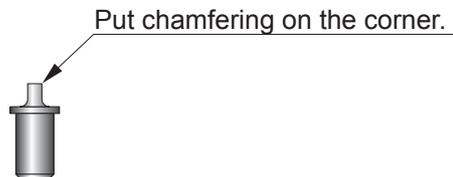
TOOLING STRUCTURE (NC 1/2)

FORMING UP FORMING DOWN



NOTE

- 1) Please indicate the dimension of A or B, when you order.
 (You can also have both dimension A and B)
- 2) The height(H) is preferably less than 60% of the material thickness.
 In addition, unless otherwise instructed us is about half of the material thickness.
- 3) A dimensional tolerance of the dimensions of your instructions unless otherwise is ± 0.02 .
 Please indicate if you would like other dimensional tolerances.
- 4) You can also have the type extrusion upon request. ($\phi A < \phi B$)
- 5) Can be processed special shape or rectangular shape.
- 6) If the shear button is easy to loose, then put chamfering on the corner of tip pin to be hard to come off.



- 7) Even if the thickness change, unnecessary height adjustment tooling can also be produced.

For More information,
 please contact
 CONIC tool sales desk.

CONIC Co., Ltd.
 10-5 Taiheidai, Shoo-cho, Katsuta-gun,
 Okayama 709-4321 Japan
 Email: tools@conic.co.jp
<https://www.conic.co.jp>

CONIC PRECISION Co., Ltd.
 55/22 Moo 4, Buengkumproy, Lumlukka,
 Phatumthani 12150 Thailand
 TEL: (662) 159-9870 FAX: (662) 159-9872
 Email: conic_thai@conic.co.jp