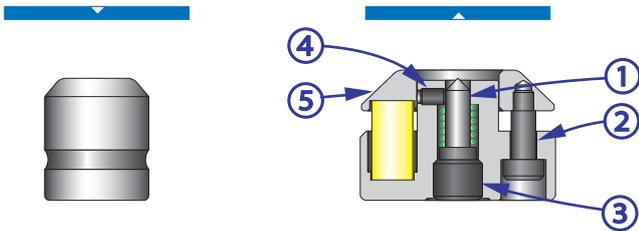
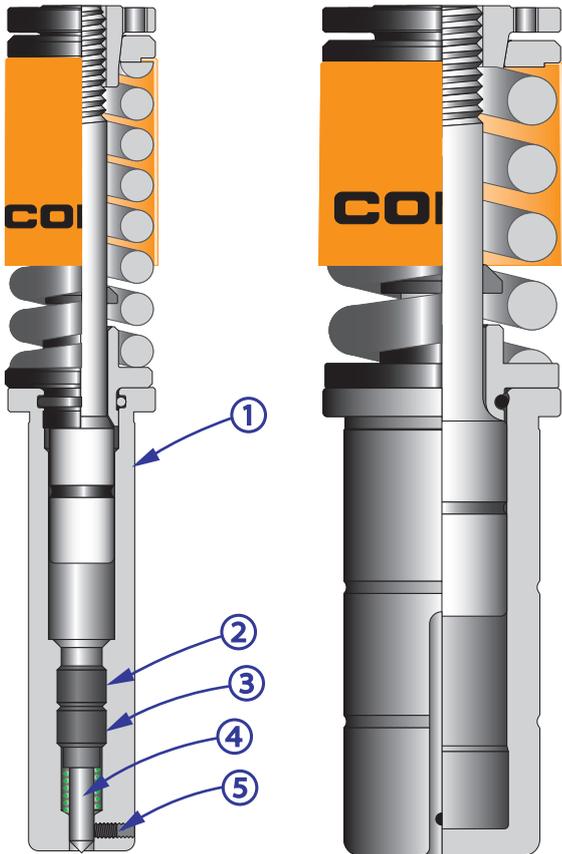


Thank you for purchasing our non-height adjustment type center point tool.  
When using the center point tool, please understand the following contents and work safely.

### Non-height adjustment type center point tool structural drawings

FORMING DOWN (1/2)

FORMING UP (1-1/4)



### Outline of Non-height adjustment type center point tool

Since our center point tool is a non-height adjustable plate thickness, it is not necessary to adjust the height of the tool even if the plate thickness has been changed.  
The tip angle of the standard center point is 90°. If you want an angle other than 90°, please let us know.

### Downward center point depth adjustment method

1. Remove the guide ①.
2. Remove the fixing screw ②.
3. Loosen the fixing screw of the interchangeable punch ⑤.
4. Adjust the protruding part (center point depth) of the interchangeable punch ④ with the adjustment screw ③.
5. Tighten the fixing screw of the interchangeable punch ⑤.
6. Tighten the fixing screw ②.
7. Attach (install) the guide ①.

### Upward center point depth adjustment method

1. Remove all three stripper bolts ②.
2. Remove the ejector plate ⑤.
3. Loosen the fixing screw of the interchangeable punch ④.
4. Adjust the protruding part (center point depth) of the interchangeable punch ① with the adjustment screw ③.
5. Tighten the fixing screw of the interchangeable punch ④.
6. Attach (install) the ejector plate ⑤.
7. Tighten the stripper bolt ②.

#### Precautions for use

Please note that blank shots may damage the tool.  
Do not set the center point depth more than the plate thickness.  
Please refrain from modifying the tool by the customer.  
If you have any questions, please contact "CONIC Tool Desk".

More information,  
Please contact us.

CONIC Co., Ltd.  
10-5 Taiheidai, Shoo-cho, Katsuta-gun,  
Okayama 709-4321 Japan  
Email: tools@conic.co.jp  
<https://www.conic.co.jp>

CONIC PRECISION Co., Ltd.  
55/22 Moo 4, Buengkumphroy, Lumlukka,  
Phatumthani 12150 Thailand  
TEL: (662) 159-9870 FAX: (662) 159-9872  
Email: conic\_thai@conic.co.jp