

Dear all,

How are you doing? ☺

Even in October, we receive strong sunlight during the day, but in the evening a cool breeze blows and we need another piece of clothing. I feel that the sunset time has also come earlier.

October 31st is Halloween. Recently, it has become popular in Japan, especially among young people, and it has been reported in the news that many people are walking around the city in disguise.

Time flies quickly, there are only a few month left this year. ☺



Momiji gari (Autumn leaves hunting)

Cherry-blossom viewing is a traditional Japanese event in spring, but there is autumn leaf hunting from October to November.

It is said that the origin of autumn leaves hunting may have been the pilgrimage idea of power spots, which is said to receive the "power" of nature such as flowers and autumn leaves by "seeing" nature.

In fact, I think that there are many people who feel energized when they see the beauty of nature. ☺

Momiji (Maple leaves) gari (hunting) has the word "hunting", but you don't have to take the autumn leaves home with you.

Originally, it seems that they actually broke the branches and took them home to enjoy watching them, and later it is said that they became satisfied with just the sights.

In Japan, you can enjoy the autumn leaves in many places.

Recently, there are more places where you can enjoy a different beauty by being lit up at night.

The hot summer is over and you can fully enjoy autumn! ☺



<Amada Punching tool set> Standard Delivery Date

As of Jan.2020

type of Spec.	Round					SQ,OB,RE					SD·WD·SQ with R·RE with R					Corner Radius (CR)			Shape (I to v) (depend on shape)				
	Standard		Air-blow			Standard		Air-blow			Standard		Air-blow			Standard	Air-blow		Standard		Air-blow		
Tool type	D2	HSS	PRO TECH 3 (PT3S)	Oil Mist Punch (OMP)	PRO TECH 3 (PT3)	D2	HSS	PRO TECH 3 (PT3S)	Oil Mist Punch (OMP)	PRO TECH 3 (PT3)	D2	HSS	PRO TECH 3 (PT3S)	Oil Mist Punch (OMP)	PRO TECH 3 (PT3)	HSS	Oil Mist Punch (OMP)	PRO TECH 3 (PT3)	D2	HSS	PRO TECH 3 (PT3S)	Oil Mist Punch (OMP)	PRO TECH 3 (PT3)
Size	No option																						
1/2"	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	4	4	2~3	2~4	2~4	2~4	2~4
1-1/4"	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	4	4	2~3	2~4	2~4	2~4	2~4
2"	1	2	-	3	-	2	3	-	3	-	2	3	-	3	-	4	4	-	3	4	-	4	-
3-1/2"	2	3	-	3	-	2	3	-	3	-	2	3	-	3	-	4	4	-	3	4	-	4	-
3-1/2" (※1) Chip type punch	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
4-1/2"	2	3	-	3	-	2	3	-	3	-	2	3	-	3	-	4	4	-	3	4	-	4	-
4-1/2" (※1) Chip type punch	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Size	Conic Hard Punch (CHP)																						
1/2"	-	1	1	1	1	-	1	1	1	1	-	1	1	1	1	2	4	4	-	2~4	2~4	2~4	2~4
1-1/4"	-	1	1	1	1	-	1	1	1	1	-	1	1	1	1	2	4	4	-	2~4	2~4	2~4	2~4
2"	-	3	-	3	-	-	3	-	3	-	-	3	-	3	-	4	4	-	-	4	-	4	-
3-1/2"	-	3	-	3	-	-	3	-	3	-	-	3	-	3	-	4	4	-	-	4	-	4	-
3-1/2" (※1) Chip type punch	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
4-1/2"	-	3	-	3	-	-	3	-	3	-	-	3	-	3	-	4	4	-	-	4	-	4	-
4-1/2" (※1) Chip type punch	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Size	Conic Long Life Punch (CLP)																						
1/2"	-	6	6	6	6	-	6	6	6	6	-	6	6	6	6	7	9	9	-	7~9	7~9	7~9	7~9
1-1/4"	-	6	6	6	6	-	6	6	6	6	-	6	6	6	6	7	9	9	-	7~9	7~9	7~9	7~9
2"	-	8	-	8	-	-	8	-	8	-	-	8	-	8	-	9	9	-	-	9	-	9	-
3-1/2"	-	8	-	8	-	-	8	-	8	-	-	8	-	8	-	9	9	-	-	9	-	9	-
3-1/2" (※1) Chip type punch	-	-	-	-	-	6	-	6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
4-1/2"	-	8	-	8	-	-	8	-	8	-	-	8	-	8	-	9	9	-	-	9	-	9	-
4-1/2" (※1) Chip type punch	-	-	-	-	-	6	-	6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Size	Super Dry Punch (SDP)																						
1/2"	-	3	3	3	3	-	3	3	3	3	-	-	-	-	-	-	-	-	-	-	-	-	-
1-1/4"	-	3	3	3	3	-	3	3	3	3	-	-	-	-	-	-	-	-	-	-	-	-	-
2"	-	5	-	5	-	-	5	-	5	-	-	-	-	-	-	-	-	-	-	-	-	-	-
3-1/2"	-	5	-	5	-	-	5	-	5	-	-	-	-	-	-	-	-	-	-	-	-	-	-
3-1/2" (※1) Chip type punch	-	-	-	-	-	6	-	6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
4-1/2"	-	5	-	5	-	-	5	-	5	-	-	-	-	-	-	-	-	-	-	-	-	-	-
4-1/2" (※1) Chip type punch	-	-	-	-	-	6	-	6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Guide Set					
Size	Type	Standard	Air-blow type		
			Nesting	OMP	PROTECH3
2"		①	4	1	1
3-1/2"		①	4	1	1
4-1/2"		①	4	1	1

* Nesting guide of OMP, PROTECH3 are made by order

[Immediate delivery stock]

We have following tool stock as immediate delivery. Please ask tool order desk.

1-1/4"	Stock tool size	RE 3×30, RE 5×30, RE 6×30, SQ 10×10, RE 10×30, SQ 20×20 ...Super dry punch (SDP) Oil pist punch (OMP)
2"		RE 5×40, RE 5×50, RE 6×50, RE 10×40, SQ 30×30
3-1/2"		RE 5×80, RE 6×80, RE 10×80, SQ 50×50
4-1/2"		RE 5×100, RE 5×110, RE 6×100, RE 6×110, RE 10×100, RE 10×110

(※1) Followings are chip(blade) type tool standard stock

3-1/2"	Stock tool size	No shear angle	RE 10×80, RE 6×80, RE 5×80
4-1/2"		Roof shear angle	RE10×110, RE10×100, RE6×110, RE6×100, RE5×110, RE5×100

[Note]

- Above chart is only as set assembly. Please ask when order as parts.
- If you need special request, please contact tool order desk.
- If we get many orders, we may have not stock as above chart.

*Above stock items are not guaranteed. Please ask details for tool order desk.

<Amada Forming Tool set> Standard delivery date

Showing number is how many days from getting order before 15:00 ex: 1 = shipping next day

As of Jan.2020

Size	Forming direction	tool name	Specification	Standard delivery
Burring for screw tap				
1-1/4"	Form down	Form down burring	one step with pre-hole	3
1-1/4"	Form up	Form up burring	two step, separate with pre-hole	3
Non-thickness adjustment type tool				
1/2"	Form down	Mark down center punch	Non-thickness adjustment	2
1-1/4"	Form up	Mark up center punch	Non-thickness adjustment	2
1-1/4"	Form down	Mark down half punch	Non-thickness adjustment	6
1-1/4"	Form up	Mark up half punch	Non-thickness adjustment	6
Form up Round shape				
1-1/4"	Form up	Countersink (chamfering)		3
		Round shape form		3
		Center punch		3
		Half punch		3
		Emboss		3
		Emboss punch		3
		Burring		3
		Knock out	with 2 connecting point	5
2" 3-1/2" 4-1/2"	Form up	Countersink (chamfering)		4
		Round shape form		4
		Half punch		4
		Emboss		4
		Emboss punch		4
		Burring		4
		Knock out	with 2 connecting point	5
Form up SQ shape				
1-1/4"	Form up	Half punch		5
		Half punch with Radius		5
		Knock out		6
		Emboss punch		5
		Single bridge		5
		Burring		5
		Louver		7
		Lance		7
2" 3-1/2" 4-1/2"	Form up	Half punch		5
		Half punch with Radius		5
		Knock out		6
		Emboss punch		5
		Single bridge		5
		Burring		5
		Louver		7
		Lance		7
Form down Round shape				
1-1/4"	Form down	Countersink (chamfering)		3
		Round shape form		3
		Center punch		3
		Half punch		3
		Emboss		3
		Emboss punch		3
		Burring		3
		Knock out	with 2 connecting point	4

2" 3-1/2" 4-1/2"	Form down	Countersink (chamfering)	4
		Round shape form	4
		Half punch	4
		Emboss	4
		Emboss punch	4
		Burring	4
		Knock out	with 2 connecting point
Form down SQ shape			
1-1/4"	Form down	Half punch	5
		Half punch with Radius	5
		Knock out	5
		Emboss	5
		Emboss punch	5
		Single bridge	5
2" 3-1/2" 4-1/2"	Form down	Half punch	5
		Half punch with Radius	5
		Knock out	6
		Emboss	5
		Emboss punch	5
		Single bridge	5

[Note]

1. this chart is only when order as set assembly.
2. In case customer has special request, please contact tool order desk
3. In case tool need special design, it may take extra days
4. Sometimes we can not guarantee shipping date.

*Above stock items are not guaranteed. Please ask details for tool order desk.

The delivery dates listed are all working days (except Saturdays and Sundays) except the day when all orders are placed.