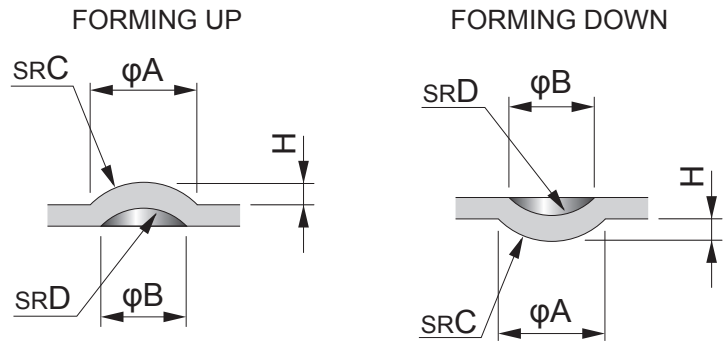


**OUTLINE OF FORMING**



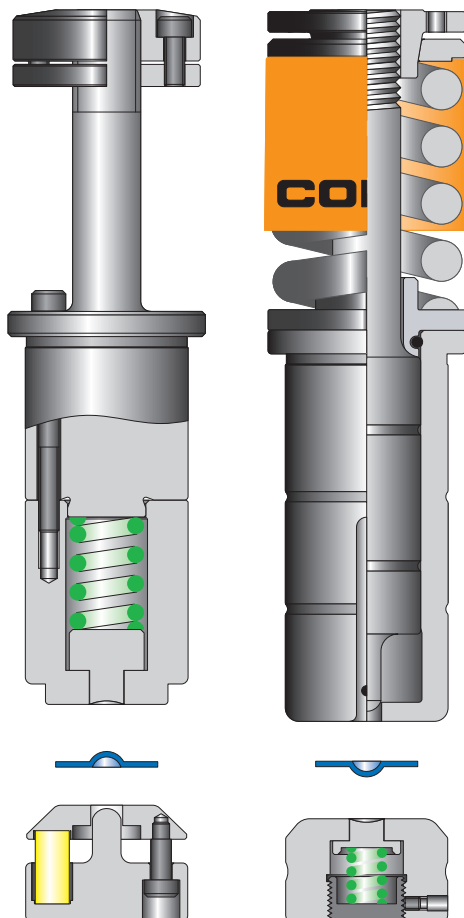
Forming process of embossed material such as dimples.  
 Used for positioning or decorative pattern of the material.

**TOOLING STRUCTURE (NC 1-1/4)**

**NOTE**

FORMING UP

FORMING DOWN



- 1) The height(H) is preferably less than 40% of the diameter(A).
- 2) The height(H) is preferably less than three times of the material thickness.
- 3) It would be  $D \geq H$ .
- 4) Please indicate the dimension of either A, B, C, D, when you order.

For More information,  
 please contact  
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