

THE INSTRUCTION MANUAL FOR THE PUNCH EXCHANGE JIG(PUNCH ASSEMBLY) WHICH ATTACHED ON PUNCH PRESS MACHINE THE LARGE-DIAMETER **PROTECH 3 /PROTECH 3 Standard** GUIDE SET.

Thank you very much for purchasing the large-diameter **PROTECH 3 / PROTECH 3 Standard** guide set.
When using the tool, please be sure to understand the following instruction and work safely.

Customers purchasing
the **2-inch** size guide set.

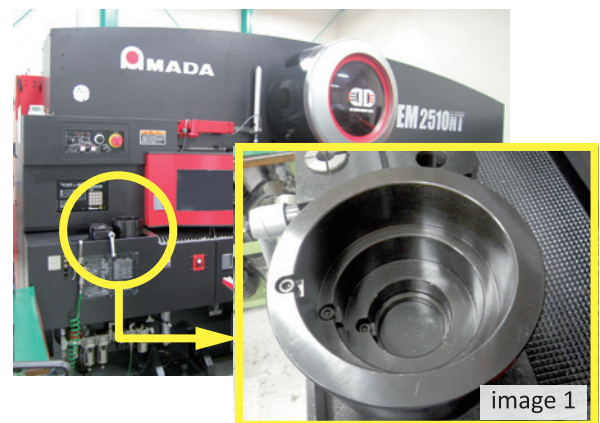
For those purchasing a guide set
other than the **2-inch** size.

The following procedure is not necessary, so please
continue to use it as is.

If using a punch exchange jig (Punch assembly fixture), it is necessary to replace the key of fixture.
We kindly ask you to follow the instruction below.

[Important]

Please use the key (Image 2) included in the guide set
when assemble our 2-inch **PROTECH 3** or **PROTECH 3 Standard**
guide sets into the punch exchange jig on
the turret punch press machine (Image 1). It is
necessary to replace the original key with the new
included key.



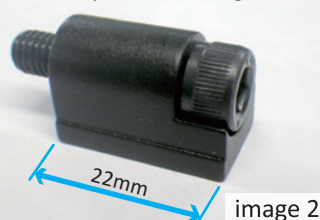
[The method for replacing built-in fixture keys]



Remove the 2-inch punch
fixture key (arrow position)
using an M6 hex wrench.



The key to be exchanged



Install the included key and
tighten using an M6 hex
wrench.