

Forming tool Order/Quote Form (UP/LANCE)

CODE No. _____

DATE: (D)/ (M)/ 20 (Y)

PAGE

/

URL <https://www.conic.co.jp/>E-mail tools@conic.co.jp

(Specify all dimensions in Metric.)

P/O No, _____

<input type="checkbox"/> Order <input type="checkbox"/> Quote			
Company Name	Agency	TEL ()	Ship date
Issued by		Email ()	(D) (M)
Repeat Order	CONIC Serial No.	DATE (D)/ (M)/ (Y)	SPEC

※When you repeat order, please tell information as much as possible.

	Tool style	Station	Shape(B)	Forming	Order content	QTY
Standard	Thick turret <input type="checkbox"/> NC <input type="checkbox"/> OMP <input type="checkbox"/> PT3 <input type="checkbox"/> PT3S <input type="checkbox"/> PT3F		<input checked="" type="checkbox"/> Rectangle	<input checked="" type="checkbox"/> UP <input type="checkbox"/> DOWN	<input type="checkbox"/> SET Assy	
	Thin turret <input type="checkbox"/> UP <input type="checkbox"/> VELA II				<input type="checkbox"/> Punch Assy	
	Murata type <input type="checkbox"/> 114 <input type="checkbox"/> Vulcan				<input type="checkbox"/> Lower Die Assy	
	Trumpf type <input type="checkbox"/> TR-Long <input type="checkbox"/> TR-Short				<input type="checkbox"/> Parts()	
	Nisshinbo type <input type="checkbox"/> CP <input type="checkbox"/> CP-Long					
Anritsu type <input type="checkbox"/> S						
Other <input type="checkbox"/> ()						
SIZE						
Option	Free	<input type="checkbox"/> Code marking				
	Extra Charge	<input type="checkbox"/> DIE PUNCH / For Upward forming : D2 → HSS (We recomend especially for stainless steel punching.)				

Shape of your request (trigonometry)

Indicate dimensions

FORMING UP

Order of punching: ② → ①

If you request 114 • CP,
Please tell the key as below.

KEY
☐ ① ☐ ② ☐ ③ ☐ ④

※Note(Standard spec)NC

4 way key
 Conditions of punching
 Material thickness ≤ 2.3 mm
 Material thickness + Height(H) < 10
 Angle(C) ≥ (2°) ~ 5°
 Forming pitch P ≥ 0
 U ≥ 5 (Material thickness ≤ 1.6 mm)
 U ≥ 8 (Material thickness > 1.6 mm)
 ※If the punching conditions are not met, please contact us.

※Notice : A guide assy is not included more than C station.

If you need the above condition, please ask us.