

CHOMMAGEKUN (L' I Bending)

Capable of bending a minimum rise of 1.5 times the plate thickness!

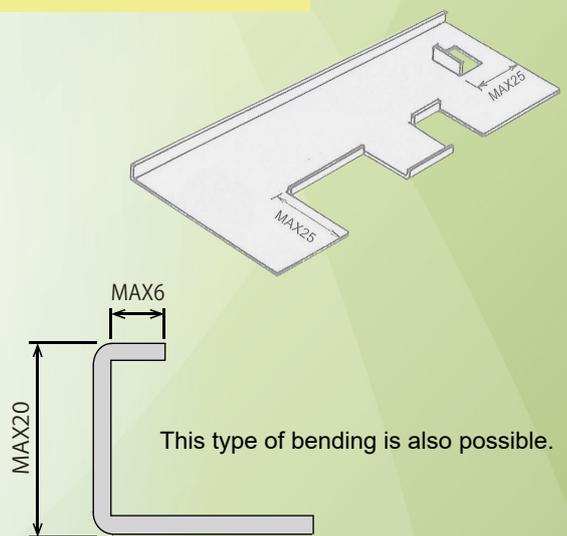
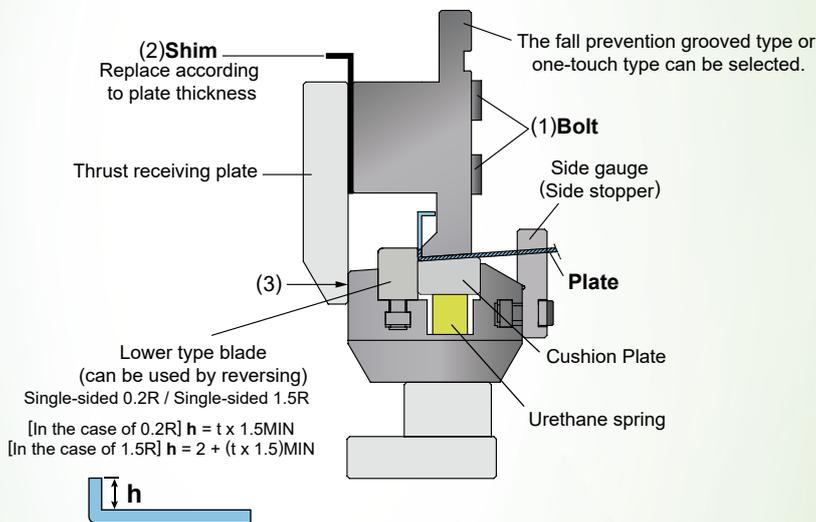


Manufacturer: Kyokko Co.

The thickness of the plate to be processed can be easily changed by simply replacing the shim with one of the same thickness as the plate to be processed.

[Clearance setting method for upper and lower tools]

1. Adjust the clearance between the upper and lower tools according to the thickness of the product.
2. Loosen the bolt (1) and replace the shim (2) with one of the same thickness as the board thickness of the product.
3. After replacing the shim, press the lower tool onto the strut receiving plate of the upper tool fix it in place. (3)
4. The clearance between the upper and lower tools is now necessarily set and ready for bending.



■Set contents : Upper tool + Lower tool + Lower tool blade + Shim (for 0.4 / 0.8 / 1.6)

Tool Dimensions	Lower blade dimensions (accessory) Bending of any dimension is possible with any combination of blades.
L835	15 · 20 · 25 · 30 · 40 · 50 · 100 · 135 · 415 · 835
S415	15 · 20 · 25 · 30 · 40 · 50 · 100 · 135 · 415
SS200	15 · 20 · 25 · 30 · 40 · 50 · 250

■Required pressure (In case of SPC=1000mm, SUS=750mm)

Plate thickness (SUS Up to t=1.0)	0.6	0.8	1.0	1.2	1.6
Tonnage	10	12	15	19	25

Dealer

For inquiries about this product, please contact us.