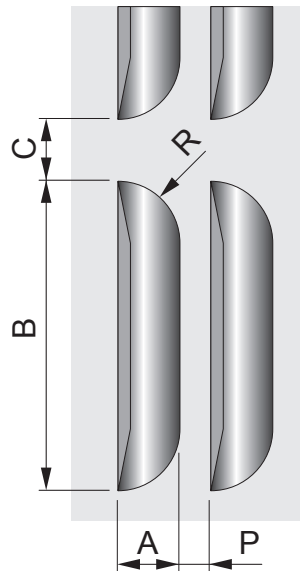


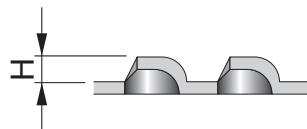
OUTLINE OF FORMING

FORMING UP



Forming process of lance to create an opening.

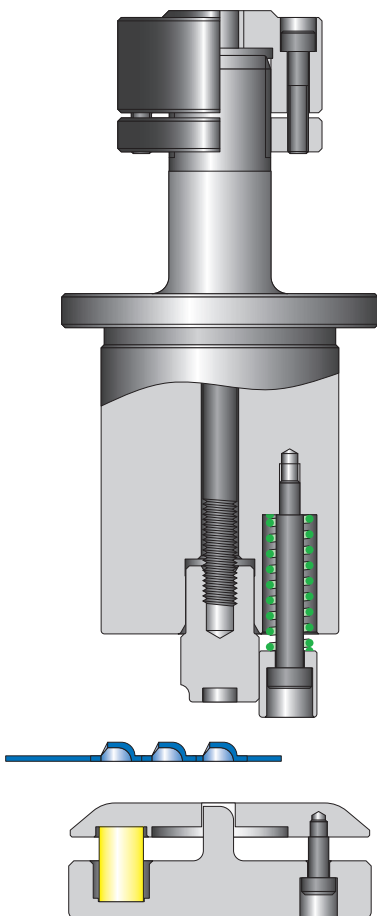
Used to provide air flow or ventilation.



Order of punching ① → ② →

TOOLING STRUCTURE (NC 2)

FORMING UP



NOTE

1) Conditions of punching

Material thickness ≤ 2.3 mm

Width(A) \geq Height(H) x 2

Forming pitch $P \geq 5$

$C \geq 5$ (Material thickness ≤ 1.6 mm)

$C \geq 8$ (Material thickness > 1.6 mm)

Height(H) \leq Material thickness x 4 (Mild steel)

Height(H) \leq Material thickness x 3.5 (Stainless steel, Aluminum)

※ If the punching conditions are not met, please contact us.

2) Upper tool is the punch tip type except for some models.

3) Except for some models, the upper tool is a replaceable blade type.

For More information,
please contact
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