

NEWS

Dear all,

How are you doing lately? ☺

In Japan, November 7th is called "Ritto".

From this day, it will be winter on the calendar.

In old Japan, it seems that the seasons were divided into 24 instead of 4.

Ritto is one of them, which means "the day when winter begins".

Around this time, the cold north wind called "*Kogarashi*" blows, and the zelkova trees begin to color.

At this time of year, some people are prone to catch colds, so please take care of yourself. ☺



Kinro-kansha no hi (Labor Thanksgiving Day)

Labor Thanksgiving Day, which falls on November 23rd, is a national holiday when Japanese people show their gratitude for each other for their labor and celebrate the year's production.

Labor Thanksgiving Day originates from a ceremony named "*shinjosai*" or "*niinamesai*".

This ceremony is held at the Imperial Court for the Emperor to offer new rice to the gods of heaven and earth. The Emperor also eats the new rice at the ceremony.

This ceremony was held on the day of u in ancient times when the lunar calendar was used, and has been performed on November 23rd since 1873.

The feast day for people to give their thanks for the rice production and celebrate the rice crop of the year is now Labor Thanksgiving Day.

Rice is the main staple of the Japanese diet, and so the labor to produce rice can represent many different kinds of labor in Japan.



*Niinamesai : The Niinamesai is a ceremony in which the emperor offers gratitude to the new grains harvested that year and eats them as a gift from God.

***This time, we will inform you of the delivery date list of Murata type tools.
We will also attach an attached file, so please refer to that as well.***

*The delivery dates listed are all working days (except Saturdays and Sundays) except the day when all orders are placed.

<Murata 114 > Standard Delivery

Shape Spec.	Round		SQ,OB,RE		SD·WD· SQ with R·RE with R		Corner radius (CR)	Shape (I to IV) (depend on shape)	
	114		114		114		114	114	
Tool type	D2	HSS	D2	HSS	D2	HSS	HSS	D2	HSS
	Size	No Option							
A	1	1	-	-	-	-	-	-	-
B	1	3	1	3	2	3	2~4	2~3	2~4
C	1	3	1	3	2	3	4	2~3	4
D	2	3	2	3	2	3	4	3	4
E	2	3	2	3	2	3	4	3	4
F	2	3	2	3	2	3	4	3	4
G	2	3	2	3	2	3	4	3	4
H	2	3	2	3	2	3	4	3	4
J	2	3	2	3	2	3	4	3	4
Size	Conio Hard Punch (OHP)								
A	-	1	-	-	-	-	-	-	-
B	-	3	-	3	-	3	2~4	-	2~4
C	-	3	-	3	-	3	4	-	4
D	-	3	-	3	-	3	4	-	4
E	-	3	-	3	-	3	4	-	4
F	-	3	-	3	-	3	4	-	4
G	-	3	-	3	-	3	4	-	4
H	-	3	-	3	-	3	4	-	4
J	-	3	-	3	-	3	4	-	4
Size	Conio Long Life Punch (CLP)								
A	-	6	-	-	-	-	-	-	-
B	-	8	-	8	-	8	8	-	7~9
C	-	8	-	8	-	8	9	-	9
D	-	8	-	8	-	8	9	-	9
E	-	8	-	8	-	8	9	-	9
F	-	8	-	8	-	8	9	-	9
G	-	8	-	8	-	8	9	-	9
H	-	8	-	8	-	8	9	-	9
J	-	8	-	8	-	8	9	-	9
Size	Super Dry Punch (SDP)								
A	-	3	-	-	-	-	-	-	-
B	-	5	-	6	-	-	-	-	-
C	-	5	-	6	-	-	-	-	-
D	-	5	-	6	-	-	-	-	-
E	-	5	-	6	-	-	-	-	-
F	-	5	-	6	-	-	-	-	-
G	-	5	-	6	-	-	-	-	-
H	-	5	-	6	-	-	-	-	-
J	-	5	-	6	-	-	-	-	-

[Standard Stock]

We have following tools as standard stock

D ⁺	Size	RE 5×40(no shear angle), RE 10×40(no shear angle)
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<Murata type Punching Tool> Standard delivery

shape Spec.	Round		SQ,OB,RE		SD·WD· SQ with R·RE with R		Corner radius (CR)	Shape (I to IV) (depend on shape)	
	Vulan		Vulan		Vulan		Vulcan	Vulcan	
Tool type	D2	HSS	D2	HSS	D2	HSS	HSS	D2	HSS
	Size	No option							
X	-	1	-	-	-	-	-	-	-
AB	-	1	-	1	-	4	4	-	2~4
C	-	3	-	4	-	4	4	-	4
D	-	3	-	4	-	4	4	-	4
E	-	3	-	4	-	4	4	-	4
F	-	3	-	4	-	4	4	-	4
G	-	3	-	4	-	4	4	-	4
H	-	3	-	4	-	4	4	-	4
J	-	3	-	4	-	4	4	-	4
Size	Conio Hard Punch (CHP)								
X	-	1	-	-	-	-	-	-	-
AB	-	1	-	1	-	4	4	-	2~4
C	-	3	-	4	-	4	4	-	4
D	-	3	-	4	-	4	4	-	4
E	-	3	-	4	-	4	4	-	4
F	-	3	-	4	-	4	4	-	4
G	-	3	-	4	-	4	4	-	4
H	-	3	-	4	-	4	4	-	4
J	-	3	-	4	-	4	4	-	4
Size	Conio long Life Punch (CLP)								
X	-	8	-	-	-	-	-	-	-
AB	-	6	-	6	-	9	9	-	9
C	-	8	-	9	-	9	9	-	9
D	-	8	-	9	-	9	9	-	9
E	-	8	-	9	-	9	9	-	9
F	-	8	-	9	-	9	9	-	9
G	-	8	-	9	-	9	9	-	9
H	-	8	-	9	-	9	9	-	9
J	-	8	-	9	-	9	9	-	9
Size	Super Dry Punch (SDP)								
X	-	5	-	-	-	-	-	-	-
AB	-	5	-	6	-	-	-	-	-
C	-	5	-	6	-	-	-	-	-
D	-	5	-	6	-	-	-	-	-
E	-	5	-	6	-	-	-	-	-
F	-	5	-	6	-	-	-	-	-
G	-	5	-	6	-	-	-	-	-
H	-	5	-	6	-	-	-	-	-
J	-	5	-	6	-	-	-	-	-

<Murata Forming tool set > Standard delivery date

delivery days shows order comes before 15:00 Japan time. Please add those days.

Size	114	Vulcan	Forming direction	Tool name	Specification	Delivery	
Burring for tappng							
C	○		Down	Down burring	One step	5	
C	○		Up	Up burring	Two steps	5	
Non-thickness adjustment type							
B	○		Down	Down Center punch	Non thickness adjust	5	
B	○		Up	UP Center punch	Non thickness adjust	3	
Up forming round shape							
B	○		Up	Countersink (Chamfering)		4	
C~D	○				5		
E~J	○				6		
B	○			Round shape form		4	
C~D	○				5		
E~J	○				6		
B	○			Half punch		4	
C~D	○				5		
E~J	○				6		
B	○			Emboss		4	
C~D	○				5		
E~J	○				6		
B	○			Emboss punch		4	
C~D	○				5		
E~J	○				6		
B	○			Burring		1	
C~D	○				5		
E~J	○				6		
C	○			Knock out	with 2 conneting points		6
D~J	○						7
UP forming with SQ shape							
C	○		Up	Half punch		6	
D~J	○					7	
C	○			Half punch with radius		6	
D~J	○					7	
C	○			Knock out		6	
D~J	○					7	
C	○			Emboss		6	
D~J	○					7	
C	○			Single bridge		6	
D~J	○					7	
C	○			Burring		6	
D~J	○					7	
C	○			Louver		6	
D~J	○					7	
C	○			Lance		6	
D~J	○					7	
Down forming round shape							
C~J	○			Countersink (Chamfering)		4	
		○				5	
C~J	○			Round shape form		4	
		○				5	
A~C	○			Half punch		4	
		○				5	
D	○					5	
		○				5	
E~J	○					4	
		○				5	

A~C	○		Down	Emboss		4	
		○			5		
D	○				5		
E~J	○			5	Emboss punch		4
		○		5			
A~C	○			5			
D	○			4	Burring		5
E~J	○			5			
A~C	○	○		5			
D	○			4	Knock out	with 2 connecting points	5
E~J	○	○		6			
B~C	○	○		6			
D~J	○		6	Down forming with SQ shape			
B~C	○		Down	Half punch		5	
		○			6		
D~J	○				6		
B~C	○			6	Half punch with radius		5
		○		6			
D~J	○	○		6			
B~C	○			5	Knock out		7
		○		6			
D~J	○			7			
B~C	○			5	Emboss		6
		○		6			
D~J	○			6			
B~C	○		5	Burring		6	
		○	6				
D~J	○		6				
B~C	○		5	Knock out		6	
		○	6				
D~J	○		6				