

OUTLINE OF FORMING

FORMING UP



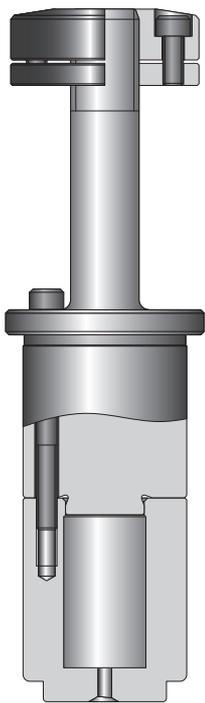
FORMING DOWN



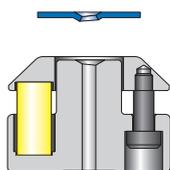
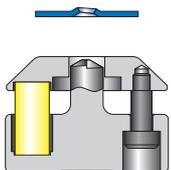
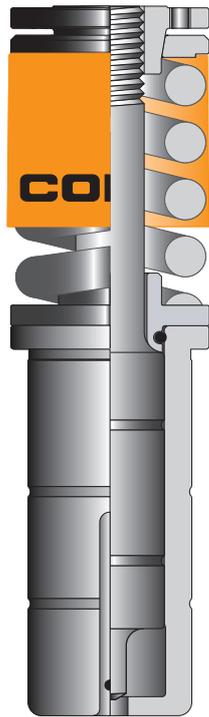
Forming process of making the one pitch thread form.
Used to screw in place that does not require a heavy strength.

TOOLING STRUCTURE (NC 1-1/4)

FORMING UP

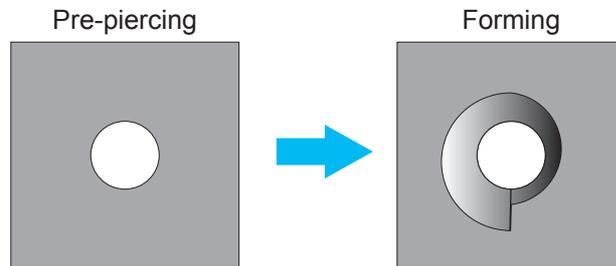


FORMING DOWN



NOTE

- 1) Please indicate the size of screw when you order.
- 2) Forming after pre-pierced.



- 3) Although the material thickness can be different, you can use in the same tool, if the same thread size.
But it is necessary to adjust the height of the punch.

- 4) Applicable material thickness are as follows.

Screw size	Applicable material thickness
M3	0.6t~0.8t
M4	0.6t~1.2t
M5	0.6t~2.0t
M6	0.6t~2.0t
M8	0.6t~2.3t

For More information,
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