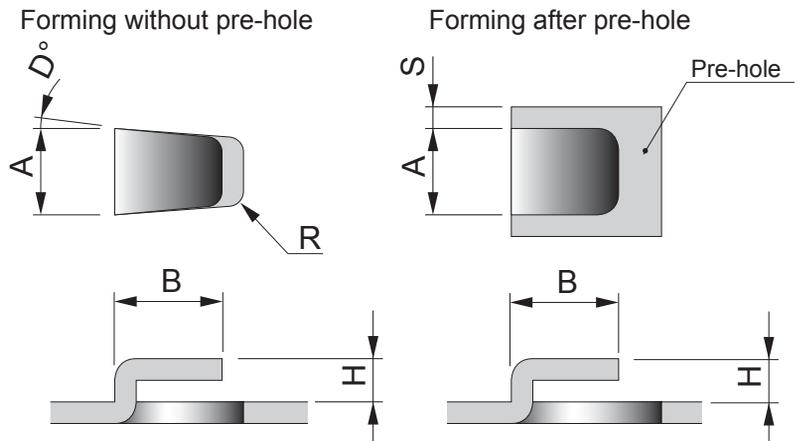


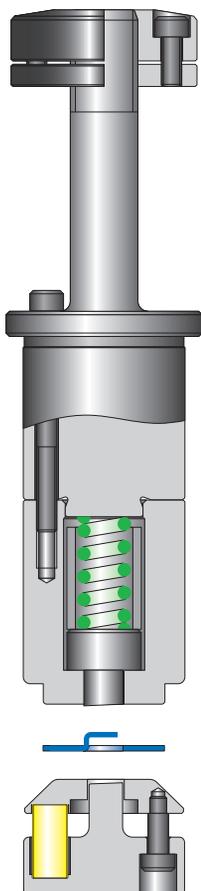


OUTLINE OF FORMING



TOOLING STRUCTURE (NC 1-1/4)

FORMING UP



Forming process of lance like Z-shape.
 Used for hook, positioning and stopper.

NOTE

- 1) Please indicate the each dimension when you order.
- 2) In case of forming without pre-hole, it is necessary to put the angle(D) to prevent mistakes strips. The angle(D) must be more than 2°. (Recommended angle is more than 5°)
- 3) Tool life is improved by making the pre-hole.
- 4) Forming direction is upward.
 In case of forming down, the moving trouble will occurs.

For More information,
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