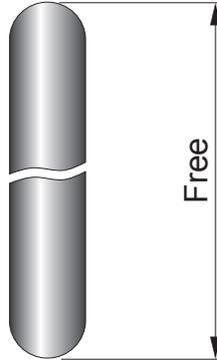


**BEADING**

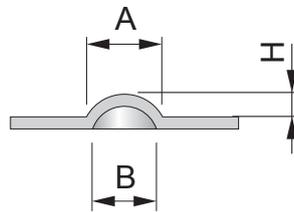


**OUTLINE OF FORMING**



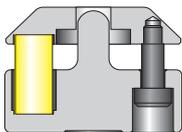
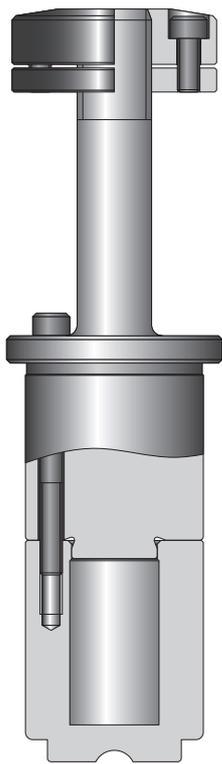
Forming process of embossing that can hit continuously along the sheet.

Used for strengthening, nonslip or decoration.



**TOOLING STRUCTURE (NC 1-1/4)**

**FORMING UP**



**NOTE**

- 1) The height(H) is preferably less than 40% of width(A).
- 2) Please indicate the dimension of A or B, when you order.
- 3) There are the following types of tooling.
  - ① For the linear. (Punching the straight portion)
  - ② For the curve portion. (Punching the curved section)
  - ③ For the end face. (Punching of the end face of beeding)
 Please indicate the tooling type when you order.

Fig.1) Formed by the linear type tooling only.



Fig.2) Formed by the linear type tooling and end face tooling.



For More information,  
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