



Forming tool Order/Quote Form (DOWN COUNTERSINK FOR COUNTERSUNK SCREW (CHAMFERING))

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*wnen yo	u repea	it orde	r, pieas	e tell info			as possibi	e.		l c.	tation	Chana(P)	Lormina	Ordo	er contont	OTV
Standard	Tool style Thick turret					II an hort)		tation	Shape(B) ☑Round ☐Obround	Forming □UP ☑DOWN	□SETA	h Assy er Die Assy	QTY		
	SIZE															
	A= □M2.5 (Screw head diameter(B)=Ф5) □M5 (Screw head diameter(B)=Ф10) □M3 (Screw head diameter(B)=Ф6) □M6 (Screw head diameter(B)=Ф12) □M4 (Screw head diameter(B)=Ф8) □Special (Shape: □Square □Rectangle □Obround □Other) Spec (Size:)															
			Spec													
Option	Extr Cha	a		ode marking \square anch body / For Downward forming : D2 \rightarrow HSS (We recomend especially for stainless steel punching.)												
Shape of	fyour	reque	st (trig	onomet	ry)									I	ndicate di	mensions
More than 0.3		(7:0)		<u> </u>	-)2°)			Material=		More than 0.3	A	(92°)	B		Material=
	□TY Ch		fer v	vith a	stra	aight	sectic	n.				TYPE2 Chamfer	without	a stra	ight se	ection.
**Notice :	: A guid	e assy	is not i	ncluded n	nore th	an C stati	on.	ma	ge							
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