

## Forming tool Order/Quote Form ( UP ROUND EMBOSS(DIMPLE) )

CODE No. \_\_\_\_\_

DATE: (D)/ (M)/ 20 (Y)

PAGE

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URL <https://www.conic.co.jp/>E-mail [tools@conic.co.jp](mailto:tools@conic.co.jp)

(Specify all dimensions in Metric.)

P/O No, \_\_\_\_\_

☐ Order ☐ Quote

Company Name	Agency	TEL ( )	Ship date
Issued by		Email ( )	(D) (M)

Repeat Order	CONIC Serial No.	DATE (D)/ (M)/ (Y)	SPEC
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※When you repeat order, please tell information as much as possible.

	Tool style	Station	Shape(A)	Forming	Order content	QTY
Standard	Thick turret <input type="checkbox"/> NC <input type="checkbox"/> OMP <input type="checkbox"/> PT3 <input type="checkbox"/> PT3S <input type="checkbox"/> PT3F		<input checked="" type="checkbox"/> Round	<input checked="" type="checkbox"/> UP	<input type="checkbox"/> SET Assy	
	Thin turret <input type="checkbox"/> UP <input type="checkbox"/> VELA II		<input type="checkbox"/> Square		<input type="checkbox"/> Punch Assy	
	Murata type <input type="checkbox"/> 114 <input type="checkbox"/> Vulcan		<input type="checkbox"/> Rectangle		<input type="checkbox"/> Lower Die Assy	
	Trumpf type <input type="checkbox"/> TR-Long <input type="checkbox"/> TR-Short		<input type="checkbox"/> Obround <input type="checkbox"/> DOWN		<input type="checkbox"/> Parts( )	
Nisshinbo type <input type="checkbox"/> CP <input type="checkbox"/> CP-Long		<input type="checkbox"/> Other				
Anritsu type <input type="checkbox"/> S						
Other <input type="checkbox"/> ( )						
SIZE						
A= $\Phi$ H=						
※The height(H) is preferably less than 40% of the diameter(A). ※The height(H) is preferably less than three times of the material thickness. ※It would be $D \geq H$ .						
Option	Free	<input type="checkbox"/> Code marking				
	Extra Charge	<input type="checkbox"/> DIE PUNCH / For Upward forming : D2 → HSS (We recomend especially for stainless steel punching.)				

Shape of your request (trigonometry)

Indicate dimensions

The diagram illustrates the geometry of a forming tool. It shows a horizontal line representing the material, with two semi-circular indentations. The diameter of the first indentation is labeled A =  $\Phi$ . The height of the material is labeled H. The thickness of the material is labeled T. The material is labeled Material. The distance between the centers of the two indentations is labeled P. The distance from the left edge to the center of the first indentation is labeled SRD. The distance from the center of the first indentation to the center of the second indentation is labeled SRC.

※Notice : A guide assy is not included more than C station.

Image

