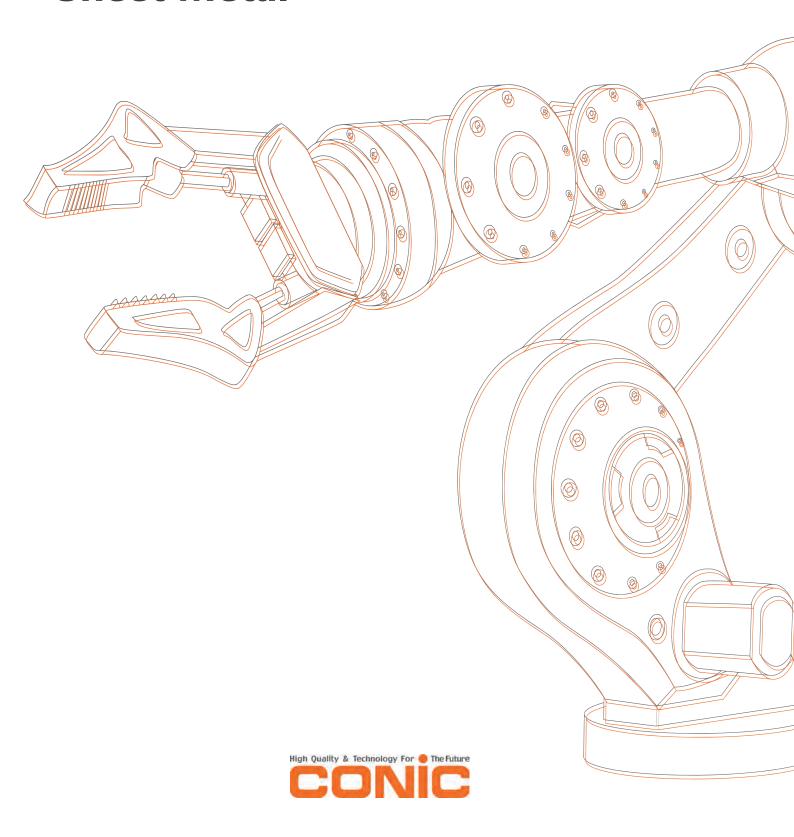
# FACTORY AUTOMATION

# **Sheet Metal**





### Line up

# Turret punch press tools

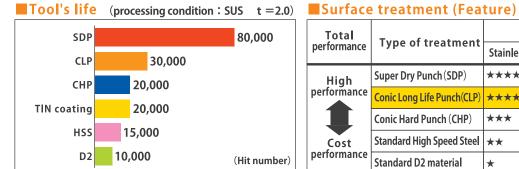
- ■Conic supplies following tools.
  - Amada Thick/Thin turret type
    Trumpf type

  - Murata type (144, Vulcan) Salvagnini type
- Nissinbo type

#### Surface treatments/coatings

### Original tools

- Depending on the material we recommend to use the appropriate tools.
  - Super Dry Punch (SDP)
- Conic Hard Punch(CHP)
- Conic Long life Punch(CLP)



Total performance	Type of treatment	Aptitude				
		Stainless	Mild steel	Aluminum	Galvanised	
High performance	Super Dry Punch (SDP)	****	****	***	***	
	Conic Long Life Punch(CLP)	****	****	****	****	
	Conic Hard Punch (CHP)	***	****	****	****	
Cost performance	Standard High Speed Steel	**	***	***	***	
	Standard D2 material	*	*	**	*	



#### Various idea tools

# Forming tools





#### Conic technical center

# The punching machine for test

■We check finished tools which you ordered with the newest turret punch press. Also we develop new products and sheet metal processing technologies.





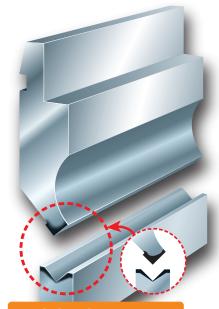


# Line up

# Pressbrake tools

- ■Conic supplies following tools
  - Amada type one touch
  - Amada type with fall prevention square groove
  - Komatsu type
  - Toyo type

- Maru type
- Aizawa type
- Others



High-hardness was realized with our original technologies.

Conventional tool is HRC45°~49°

The bending edge hardness of **EURO** series tool is increased to HRC54°~60°.

It is extremely strong against wear and has high durability.

#### Available both type of clamp



one touch



with fall prevention square groove



#### Narious idea tools

# Special tools





▲ NSBend

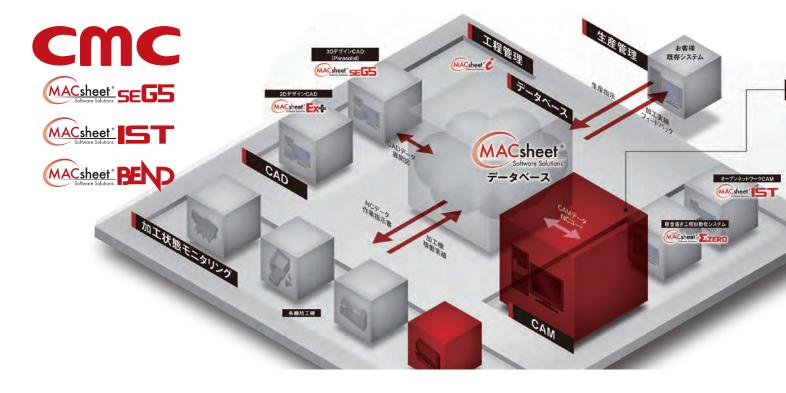
# **Others**





▲ Protection fabric sheet for anti-die scratch

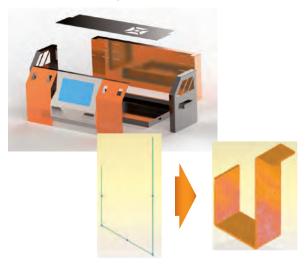




# 3D design CAD for sheet metal processing

#### SE G5

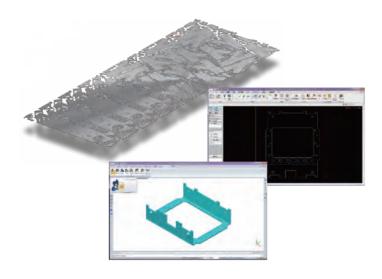
■ You can improve the quality of sheet metal processing.



### Open Network CAM

### IST

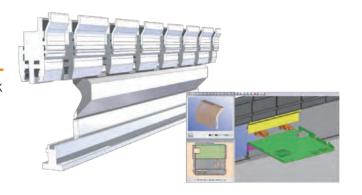
■sheet metal process management.



### Bend simulation system

#### BEND

■3D BendCAM improves bending work efficiently.



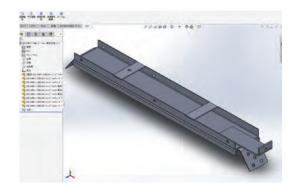




# Cost calculation while designing

### IQ3-SW

■3D CAD cost simulation.



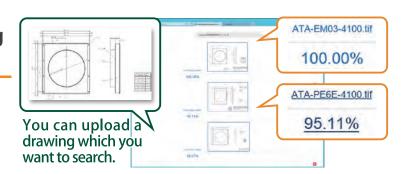
# automnatic quotation from 2D drawing

■ Cost/Estimate software for sheet metal processing.



# high efficiency by serching similer drawing IQ 1-VS

■Easy searching of similar drawings.







#### Punch laser conbination machine

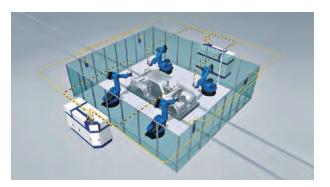
# TruMatic 1000 fiber

■The TruMatic 1000 fiber is an innovative laser machine that punches, forms, and creates threads – with effective automation in minimal space.









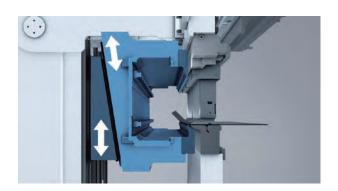




### **▶**Bending Machine

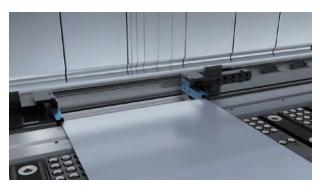
# TruBend Center 5030

■Semi-automatic panel bending.













# True standard machines exceeding its own limits HV2R

■ New laser head reduced piercing time and improved processing performance and productivity very high.



# Towards a new type of 3D processing

**VZ10** 

■ Focus to one point from any direction type. VZ10 increased critical speeds at corner sections and shortened processing times.



### Culmination of laser processings

# ML6030XL

■ Large-scale laser processing machines offer the performance comparable to other high-speed versatile laser machines.





### Automated process of laser machine

# SR/SR-F SCX-SR/SR-F series

■Automated process of laser machine works for high efficiency and flexible work planning.



# Laser accessory Compressor



Laser accessory

Dust collector



Laser accessory
Booster







# Turret punch press

### **MOTORUM**

■CNC Servo Motor Driven Ram Turret Punch Press.



#### Press brake

# BB4013/BH13530



### Automatic tool grinder

### $MTA-170\alpha$

■Tool regrinder /Tool grinder for turret punch press tools.



# Special press brake 3points/MH







#### **dedicated machine**

# Dedicated machine with robot



#### speed & quality

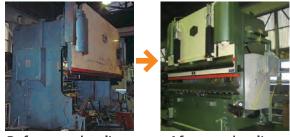
# NC high-speed notching machine

■ Notching press of Stator/Rotor core laminations for Generator or Motor.



# cost reduction by overhauling machines Overhaul

Repair of press machines and overhaul.



Before overhauling

After overhauling

# Born from years of experience and technology High power generator & Riveter

■Using mainly as caulking machine of Truck.





#### Komatsu



#### Long-life, High cutting rake angle

### SHS

■Hydraulic shearing machine of easy to use with the highest degree of precision. "Cutting" with precision, speed and easy to use.



#### **Inovative technology servo press**

#### 1F-1

■Combining the advanced CNC with the hybrid drive mechanism, both high productivity and high accuracy forming have been achieved.





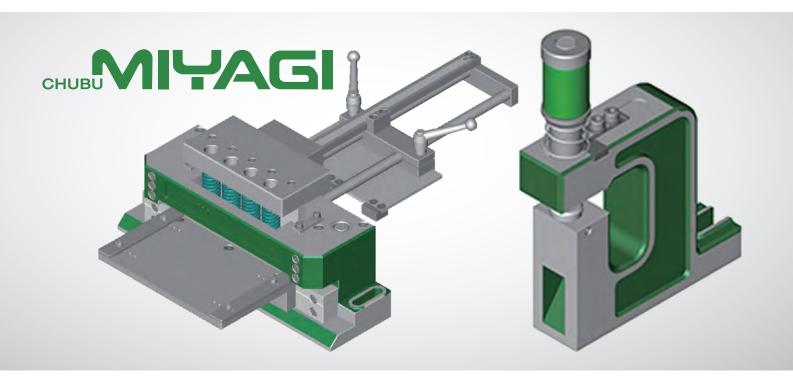
#### Reducing cutting cost

#### 'FP

■ First in the world! Cartridge style consumables.

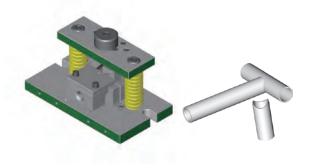




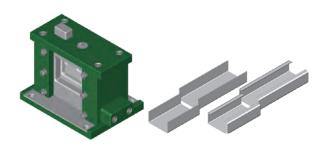


Notching end face of round pipe

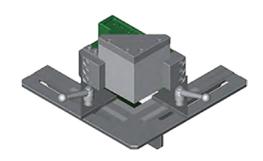
TYPE RC



Single cutting of lightweight channel steel TYPE SC

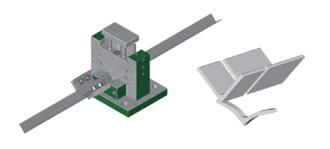


Notching for a 90 degree corner TYPE CN



Angle cutting

TYPE ACW





# AMA 紫鐵工所



# The first "Servo" Shear in the world

#### ASV

■The cutting speed is variable. Large reduction of noise and vibration.



# Cooperate with CAD/CAM and IoT is available

#### $\mathsf{APB}$

■ High repetability on depth control and The fine adjustment mechanism for products.



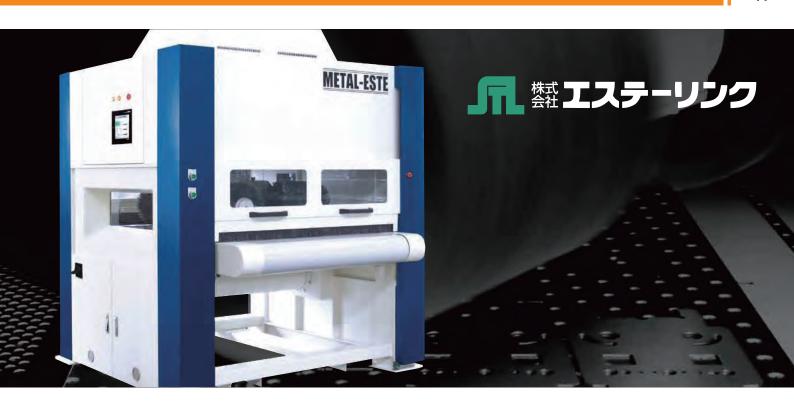
#### CNC press brake

#### APL

■ IDEA CNC control with 3D Graphics. Ram repeatability  $\pm 0.005$ mm.







### Deburr without take off the coating

# METAL-ESTE 1000/600s/1300

■Metal sheet company pursuit for the deburring machine for Metal sheet company.



▲METAL-ESTE 1000



▲METAL-ESTE600s



**▲**METAL-ESTE 1300

# Multi-functional and convenient METAL-HANDS MH-101/MHS-101

■Free deburring as you desire.Handy deburring machine.



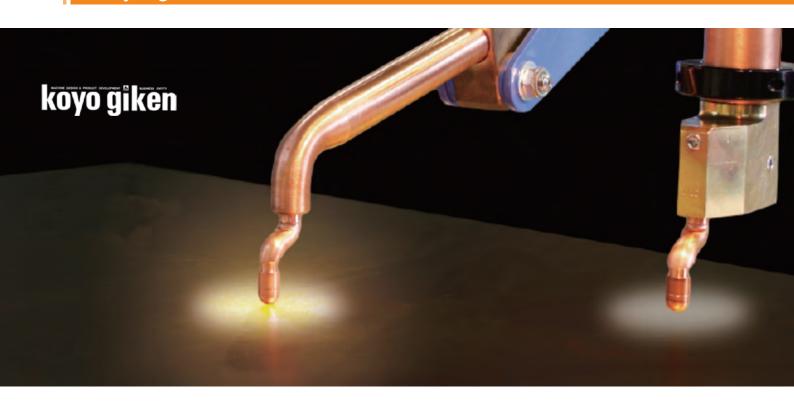
# For various deburring METAL-TOUCH

■ Saving Space & Cost. Everyone could work easier with this.



▲MHS-101





# ▶ Best-selling standard welder NK-21series

■Table size=800x1000mm
Best-selling standard table spot welder.





# ► Best for large workpieces NK-03series

■Table size=1000x1500mm It is ideal to process large products.





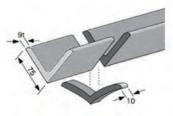




# Angle cutting

#### AC-75E

■It guarantees high accuracy by W cutting.





### V notching B

### **NB-75S**

■Easy to notch V-shaped angle.



# Square shaped pipe cutting PC-5050A

■It has a sharp blade.



# Pipe notching PNS-50A

■Best apprication for pipe knotching.









# Accurate measurement for chamfer is realized Digital Chamfer Caliper Gauge

■ Accurate measurement for a 45 degree chamfer.It can measure a inside diameter, a outside diameter and steps.



# The first miniaturized Digital Protractor in the worl DPM-2 Digital Protractor

■Real time reading of the bending angle.



# Digital gauge for a 45 degree chamfer and radius

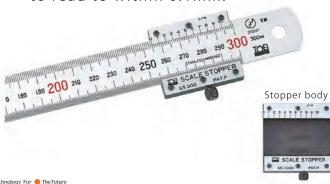
# Digital C&R Caliper Gauge

■It Measures a small 45 degree chamfer and radius accurately. Absolute and relative measurement functions are available.



# Accurate measurement Scale stopper

■Vernier scale with stopper is easy to read to within 0.1mm.







#### LEO-M

■ Realized long-life by using high quality blade of cabalt high speed steel.

-		V	V				
width x thickness	0.75/1.25	10/14	1 /1/2	tpi 2/3	3/4	4/6	5/8
27 x 0.90	0.7071.20	1.0/ 1.4	1.7/2		0/4	4,70	5/5
27 x 1.10							
27 X 1.10				•	•		
34 x 1.10			•	•	•		•
41 x 1.30				•	•	•	•
54 x 1.30			•	•	•	•	
54 x 1.60	•	•	•	•	•	•	
67 x 1.60	•	•	•	•	•	•	
80 x 1.60	•	•	•	•	•		
100 x 1.60	•						

#### **►**Material



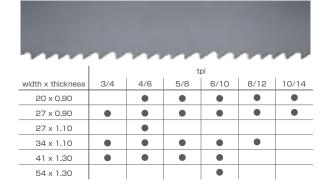




structural steel • tempered steel • spring steel • low alloyed hot-work steel • nitride steel • high alloyed hot-work steel • unalloyed tool steel • cold-work steel • high speed steel • cast iron • light rust/acid-resist steel • heavy rust/acid-resist steel • heat-resist steel • aluminum • copper • carbon

### LEO-V

■Realized long-life by using high quality blade of cabalt high speed steel. Longlife for structure steel.



#### ▶ Material



structural steel • tempered steel • spring steel • low alloyed hot-work steel • nitride steel • high alloyed hot-work steel • unalloyed tool steel • cold-work steel • high speed steel • cast iron • light rust/acid-resist steel • heat-resist steel • heat-resist steel • aluminum • copper • carbon



#### We have various bandsaw blade.

In addition to the above LEO-MV, we have a bandsaw blade which also supports various materials. If you have any problems about bandsaw processing, please contact us.

















Ne will purchase machines not in use.

# Purchasing and selling of used machines for sheet metal processing

■"CONIC UM PROJECT" we buy your unused machine in high price. Who desires to buy and sell on consignment, please feel free to contact us.

### Used machine sales

- ©CONIC give the high quality maintenance and re-paint on the machine.
- We provide as is condition used machines at a low price.
- © We will instruct you how to do transportation, installation and trial operation.
- © We provide after-sales services for repair and arrangement of consumables and so on.



### Purchasing used machine

- ©Good assesment, estimate and purchase at a high price.
- Ouick cash settlement
- ©smooth collecting operation





# Process of used machine purchase

# **1**Request

After filled in the assessment request form from the following Hp, please send it by fax or call to our sales office.





# **2Visit and Confirmation**

Our sales staff will visit you and check the condition of your machines.



# **3**Contract

I will contract if you agree with purchase price.



# **4** Collection

After contracting, we will visit you to collect by a truck which we arranged.



The assessment request form can be downloaded from our website.

⇒ http://www.conic.co.jp/fa\_products/um.html

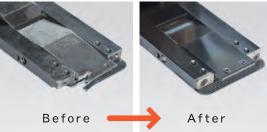
OYou can use alliance credit.

○We also export overseas.

### Best for cost reducing.

# Clamp repairs







"AAA item" can also be repaired depending on the condition.

No.	Product name	Air type	Hydraulic type	ARIES222 • 224 / S94C	ОСТО	Confirmation items
1	Clamp base(M6Type)	P-1	H – 1	A – 1	E-1	We don't have M5 type.
2	Clamper	P-2	H-2	A-2	E-2	
3	Clamp plate(M5&M6Type)	P-3	H-3	A – 3	E-3	P/H are common.only M5 for A/E
4	Tip(L&R=1set)	P-4	H – 4	A – 4	E-4	P/H/E use common parts.
(5)	Assembling charge	_	I	_	_	
6	Assembly【①~④】	P-6	H – 6	A – 6	E-6	
7	Standard repair[1~5]	P-7	H – 7	A – 7	E-7	



# **Sales category**

- Punching Machine&Tool
- Bending Machine&Tool
- **LASER cutting Machine**
- Shearing Machine
- Software
- e.t.c.

- %This catalog is for the Japanese market.
- \*In other countries please contact us.



#### **CONIC CO., LTD**

10-5 Taihei-dai, Shoo-cho, Katsuta-gun, Okayama 709-4321 Japan

Tel: (+81) 868 38 6154 | Fax: (+81) 868 38 6331

Email: tools@conic.co.jp | Website: www.conic.co.jp

#### **CONIC PRECISION CO., LTD**

55/22 moo 4. Buengkumphroy, Lumlukka, Phatumthani 12150 Thailand

Tel: (+66) 2 159 9870-1 | Fax: (+66) 2 159 9872

Email: conic\_thai@conic.co.jp | Website: www.conic.co.jp/thai/

#### THE REPRESENTATIVE OFFICE OF CONIC CO., LTD. IN HO CHI MINH CITY

4F VIN Office building | No. 362/19 Ung Van Khiem St., Ward 25, Binh Thanh Dist., H.C.M.C, Vietnam

Tel: (+84) 28 7300 0250

Email: conic\_vn@conic.co.jp

Dealer