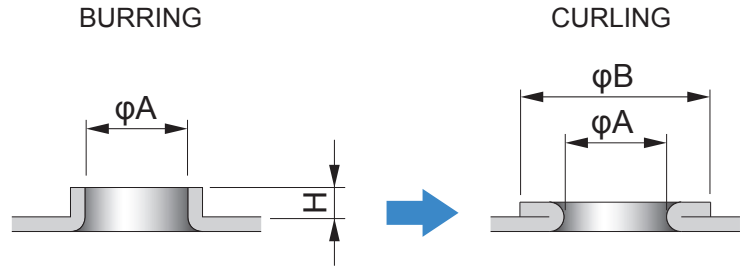


CURLING



OUTLINE OF FORMING



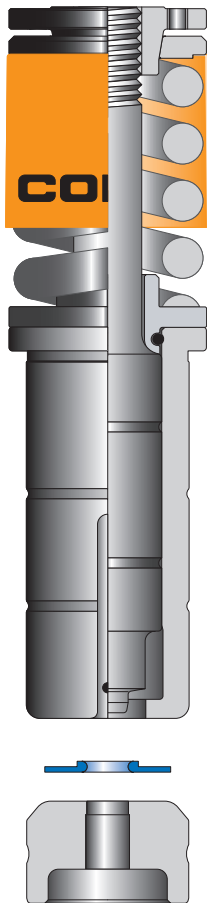
Forming process to bend the material after forming of burring.

Used to guide or protect the code and pipe.

The order of processing is Pre-hole ⇒ Burring ⇒ Curling.

TOOLING STRUCTURE (NC 1-1/4)

FORMING DOWN



NOTE

- 1) Please indicate the dimension(A) and (B), when you order.
- 2) Usually we recommend forming down.
If require the forming up tool, Please contact to us.
- 3) The height(H) of burring are as follows,
 - $H = (B-A) \div 2$
 - $H \geq 2 \times \text{material thickness}$

For More information,
please contact
CONIC tool sales desk.

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