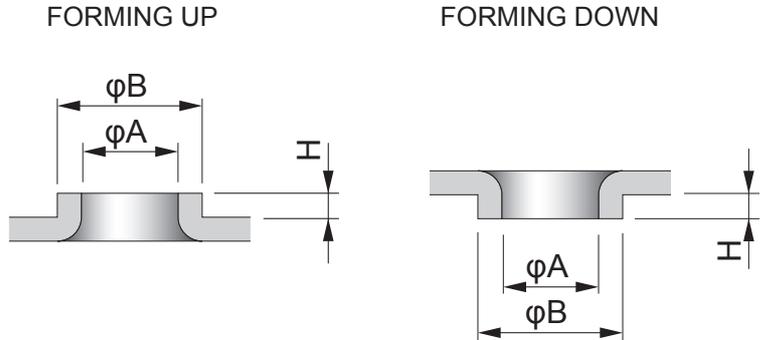


**BURRING**



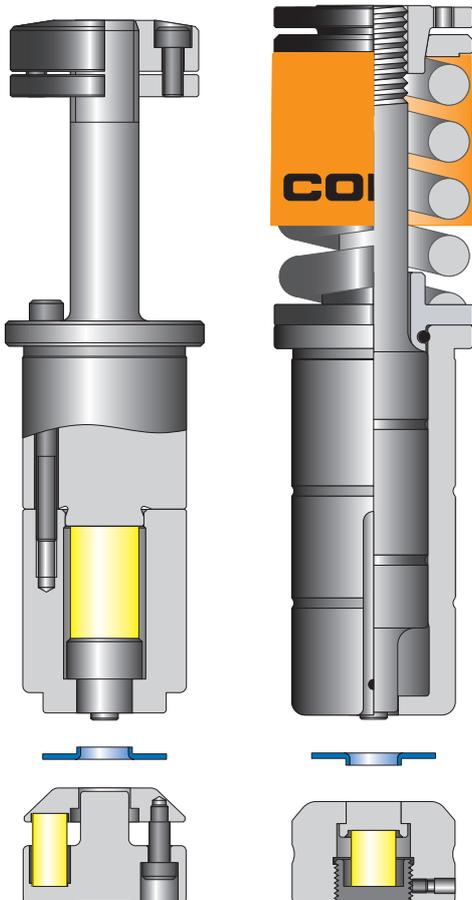
**OUTLINE OF FORMING**



Forming process for making tubes.  
Used to guide or protect the code and pipe.

**TOOLING STRUCTURE (NC 1-1/4)**

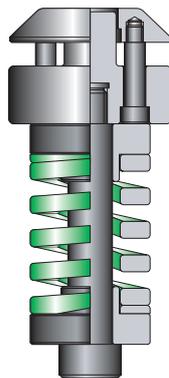
FORMING UP      FORMING DOWN



**NOTE**

- 1) Please indicate the dimension(A) or (B), when you order.
- 2) We recommend coated tools and heavy duty type die set (in the case of upward) in order to reduce the trouble such as material which are difficult forming like stainless steel.

Heavy duty type die set



- 3) The diameter of pre-hole is as the following formula.

Estimate diameter =  $A + 1.8 \times \text{Material thickness} - 2xH$

For More information,  
please contact  
CONIC tool sales desk.

**CONIC Co., Ltd.**  
10-5 Taiheidai, Shoo-cho, Katsuta-gun,  
Okayama 709-4321 Japan  
Email: tools@conic.co.jp  
<https://www.conic.co.jp>

**CONIC PRECISION Co., Ltd.**  
55/22 Moo 4, Buengkumproy, Lumlukka,  
Phatumthani 12150 Thailand  
TEL: (662) 159-9870 FAX: (662) 159-9872  
Email: conic\_thai@conic.co.jp