

BEND CHART

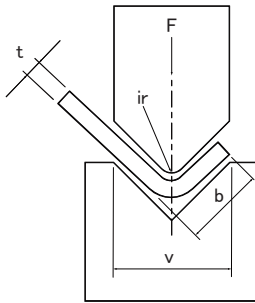
Please scan QR code
and see Vol.3.



t : Material thickness
(Tensile Strength 450~500N/mm²)

F : Pressure per 1m (kN/m)
ir : Radius of punch tip

b : Minimum length of flange
v : Width of die



For mild steel

[illegible]

For stainless

[illegible]

Please share your stock list with coworker.

Size L : 835 Size M : 500 Size S : 415 Size SS : 200

Sectionalized 370(10/10/15/20/25/40/50/100/100)

Sectionalized 365(20/25/30/40/50/100/100)

Sectionalized B 800(10/15/20/40/50/100/200/365) (mm)

For mild steel

(Pcs.)

[illegible]

For stainless

(Pcs.)

[illegible]