

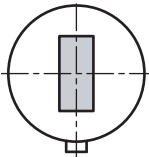
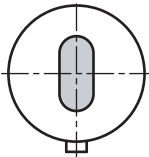
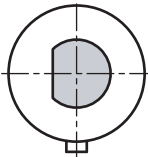
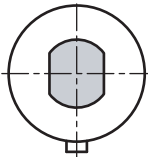
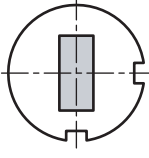
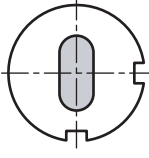
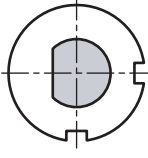
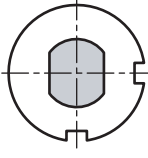
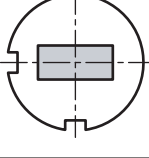
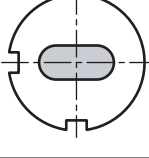
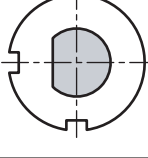
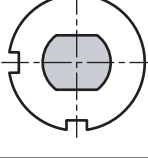
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STANDARD EDGE ANGLE RELATIVE TO THE REFERENCE KEY DIRECTION

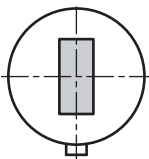
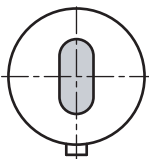
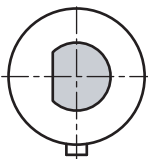
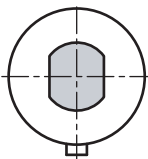
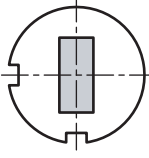
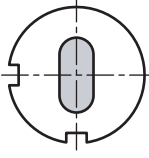
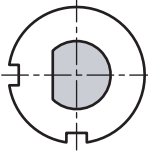
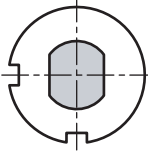
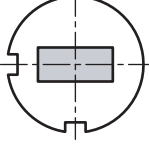
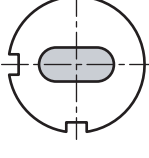
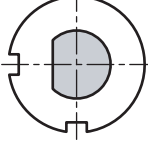
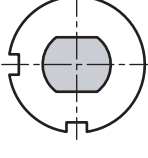
When ordering tool, the blade angle of the standard square shape is as follows unless otherwise specified.

A view of the die from above. The bottom of the figure is the reference key direction.

■ Thick turret type

	RE	OB	SD	WD
1/2" 1-1/4"				
2"				
3-1/2" 4-1/2"				

■ Thin turret type

	RE	OB	SD	WD
1/2" 1-1/4"				
2"				
3-1/2"				



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■ Murata 114 type

	RE	OB	SD	WD
Bst Jst				

■ Nisshinbo short type

	RE	OB	SD	WD
Ast Bst Cst				

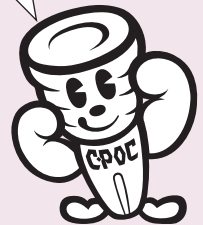
■ Anritsu short type

	RE	OB	SD	WD
1-1/4" 2" 2-3/4"				

ADVICE ON ONE POINT

1. Depending on the machine and tool size, the clamp direction and reference key direction may differ. Also, the key direction of punch and die may change 180°.
2. When ordering a tool with an angle, please specify the edge angle.
(The ordering method is published in Technical Information Vol.32.)
3. When ordering a special shape tool, please indicate the **reference key direction as seen from above the die.**

Viewing from the top of die.



For More information,
please contact
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