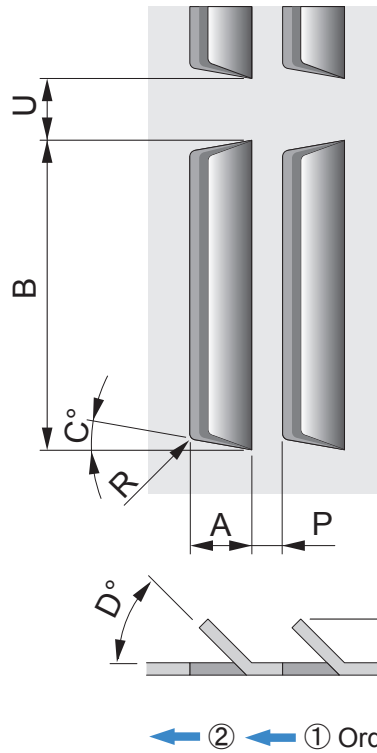


OUTLINE OF FORMING

FORMING UP

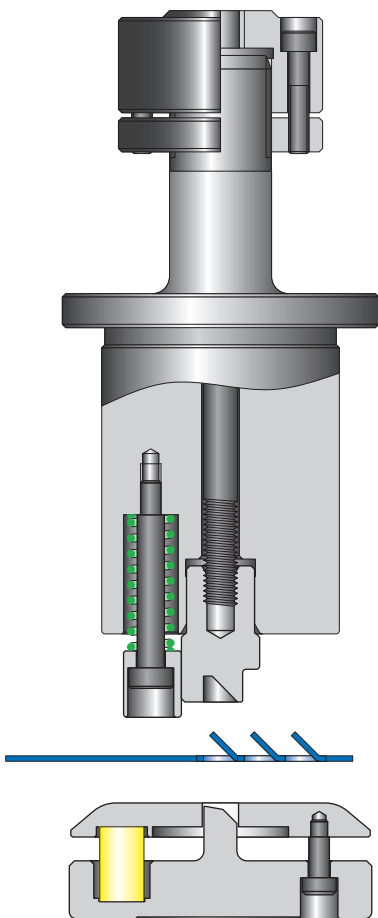


Forming process of lance to create an opening.

Used to provide air flow or ventilation.

TOOLING STRUCTURE (NC 2)

FORMING UP



NOTE

- 1) Please indicate the rising angle(D) or height(H).
- 2) Conditions of punching
 - Material thickness ≤ 2.3 mm
 - Material thickness + Height(H) < 10
 - Angle(C) $\geq (2^\circ) \sim 5^\circ$
 - Forming pitch $P \geq 0$
 - $U \geq 5$ (Material thickness ≤ 1.6 mm)
 - $U \geq 8$ (Material thickness > 1.6 mm)
- ※ If the punching conditions are not met, please contact us.
- 3) Except for some models, the upper tool is a replaceable blade type.

For More information,
please contact
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